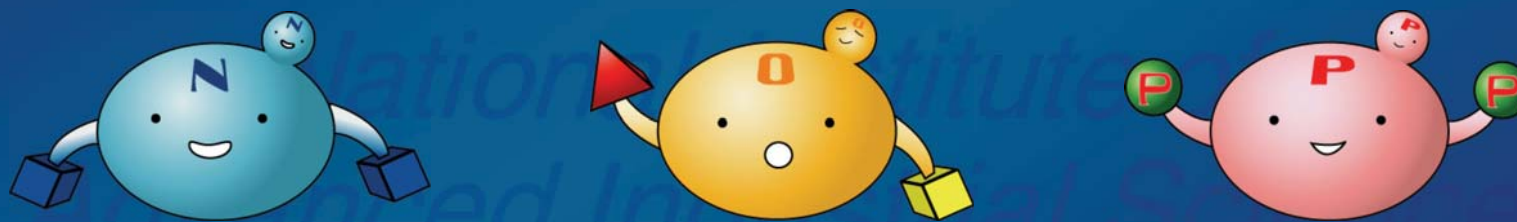


02/14/2014@BITEC, Bangkok, Thailand

Glycan engineering and production of 'humanized' glycoprotein by yeast cells



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Bioproduction Research Institute

National Institute of Advanced Industrial Science and Technology

Japan



RESEARCH LETTER

Heterologous protein expression in *Pichia thermomethanolica* BCC16875, a thermotolerant methylotrophic yeast and characterization of *N*-linked glycosylation in secreted protein

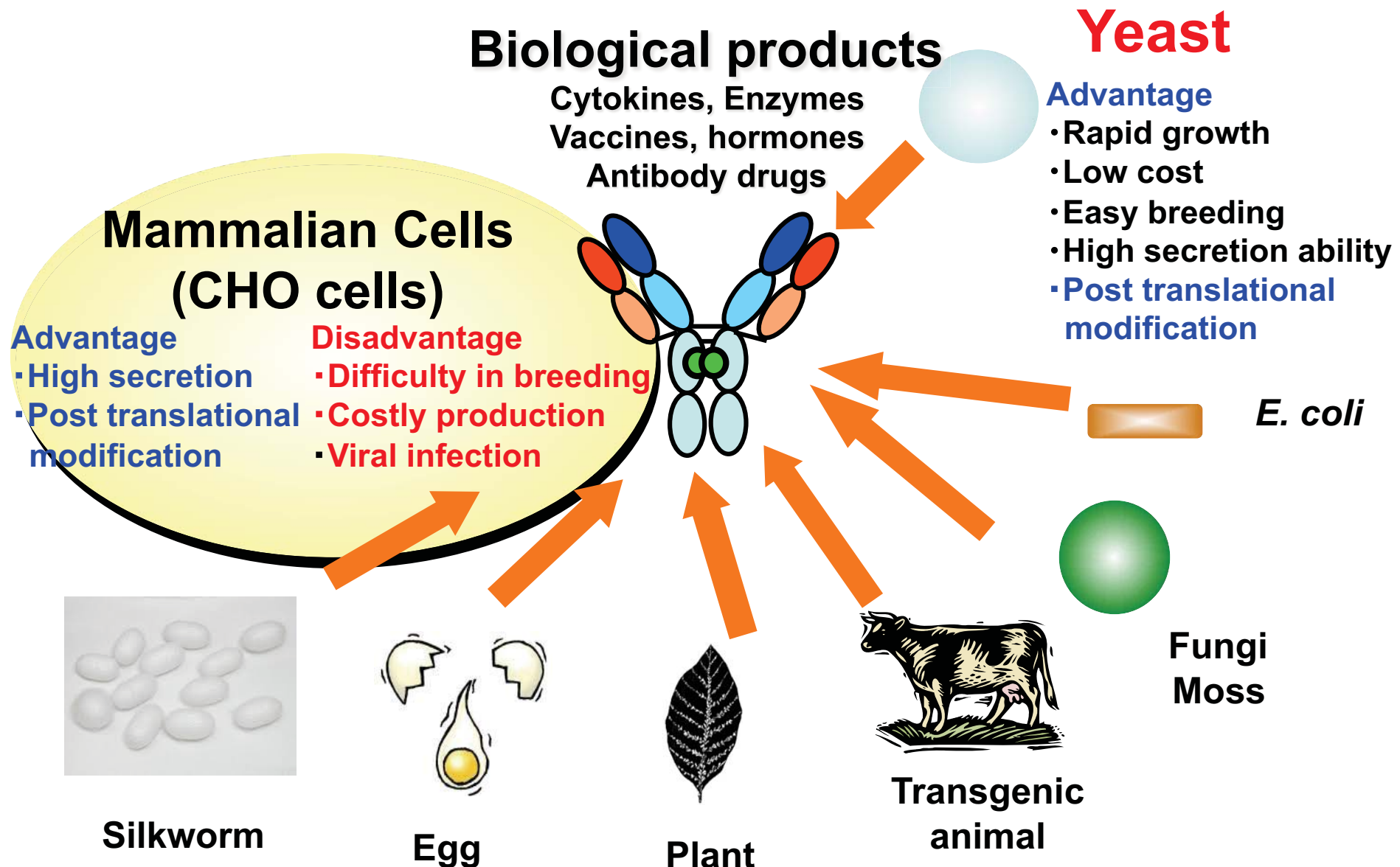
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Niran Roongsawang¹, Yasunori Chiba² & Lily Eurwilaichitr¹

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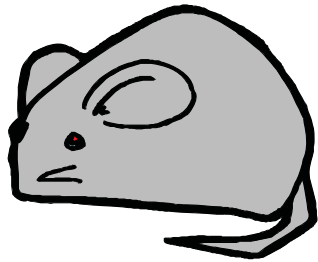
Glycan engineering and production of 'humanized' glycoprotein by yeast cells

- Introduction
- Suppression of O-mannosylation for expression of antibody in yeast cells
- Mannose-6-phosphate-type glycoprotein production in yeast and application for enzyme replacement therapy of lysosomal disease

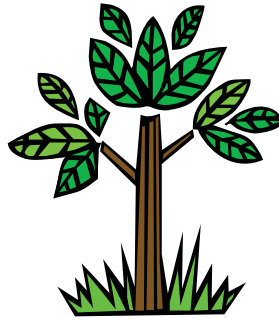
Hosts for glycoprotein production



Dependency of the glycan structure on the host cells



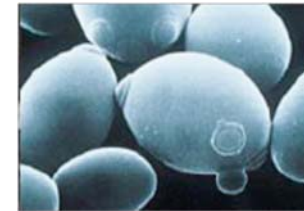
Mammal



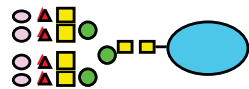
Plant



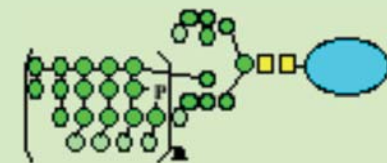
Insect



Yeast



N-glycan
structure



Difference of glycan structure

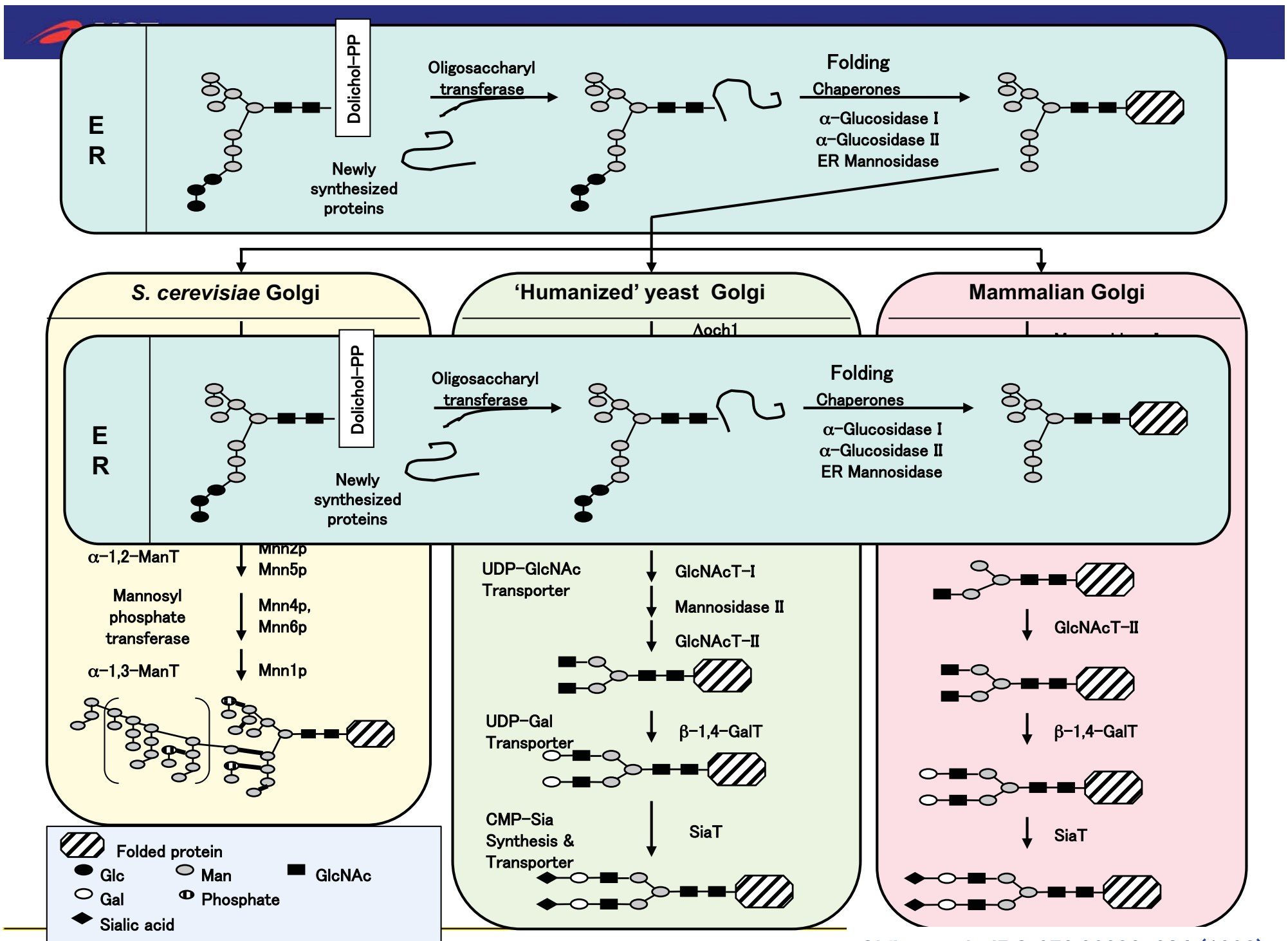
↓
Immune response

Glycan remodeling of yeast cells must be required!

The goals of our study

- Establishment of yeast cells capable of producing mammalian-type glycans (“Humanization” “human-compatible”)
- Effective production of human glycoprotein in “human-compatible” yeast cells

How do we create “humanized” yeast?

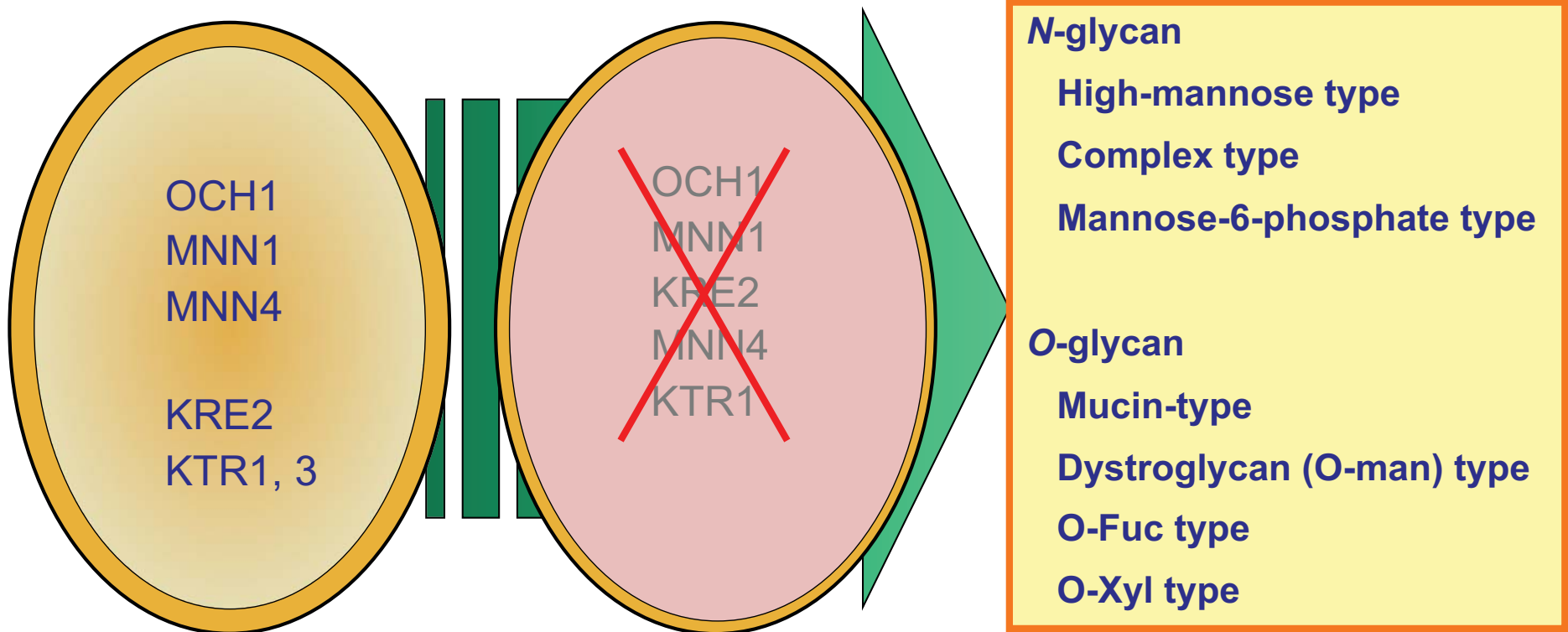


How to create “humanized” glycans in yeast cells

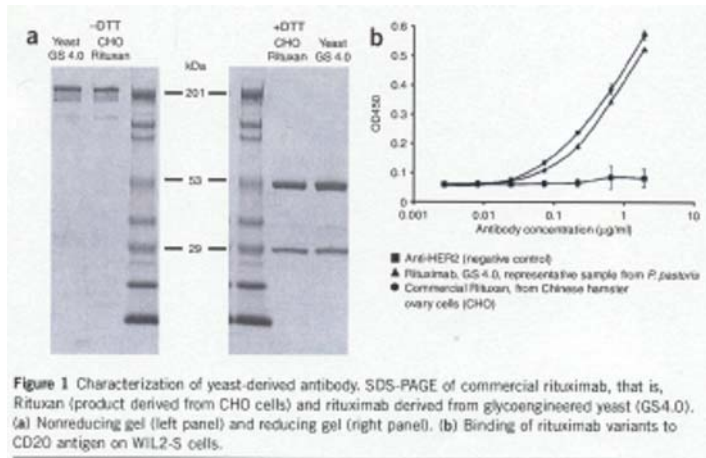
Wild-type yeast

Mannan-less yeast

Humanized glycoprotein
production in yeast



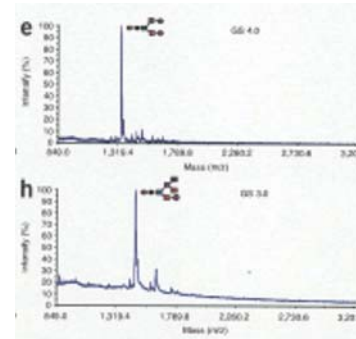
Production of full-length antibody by *P. pastoris* (GlycoFi)



- * *Pichia pastoris*
- * N-glycan: WT=M9-12
- * Anti-CD20 Ab (rituximab)
- * Productivity: 1 g/L
- * Degradation products and deglycosylated antibody were observed.

Nat Biotechnol. 24:210-215 (2006).

N-glycan analysis of antibodies by MALDI-TOF mass spectrometry



GS4.0=M3GN2

GS3.0=M5GN1

GS4.0

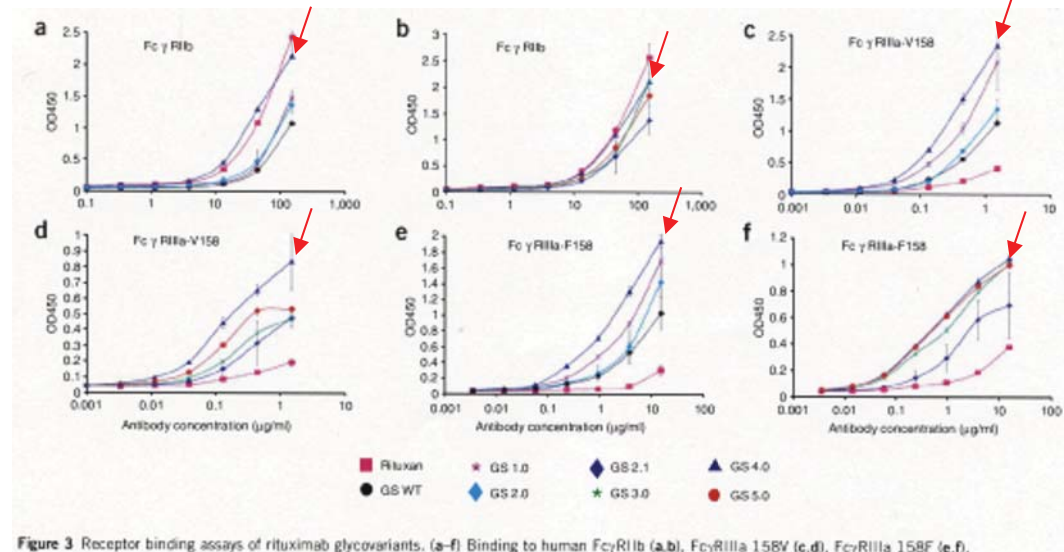


Figure 3 Receptor binding assays of rituximab glycovariants. (a-f) Binding to human FcγRIIb (a,b), FcγRIIIa 158V (c,d), FcγRIIIa 158F (e,f).

Full-length antibody production in *O. minuta*

Kuroda *et al.*, *FEMS Yeast Res.*, **7**, 1307-1316 (2007)

Collaborative Research between AIST, Kyowa-Kirin Co. and Daiichi-Sankyo Pharma Co.

Host cells:

Ogataea minuta:

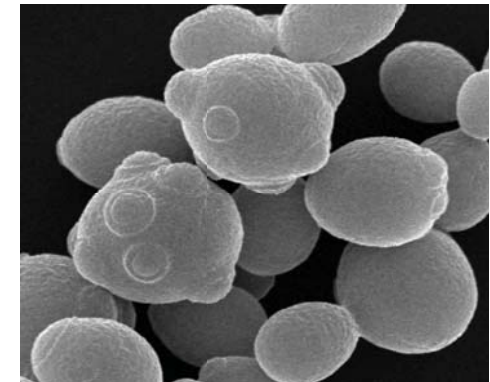
YK6 cell ($\Delta och1 \Delta yps1 \Delta ade1 \Delta ura3$)

Vector:

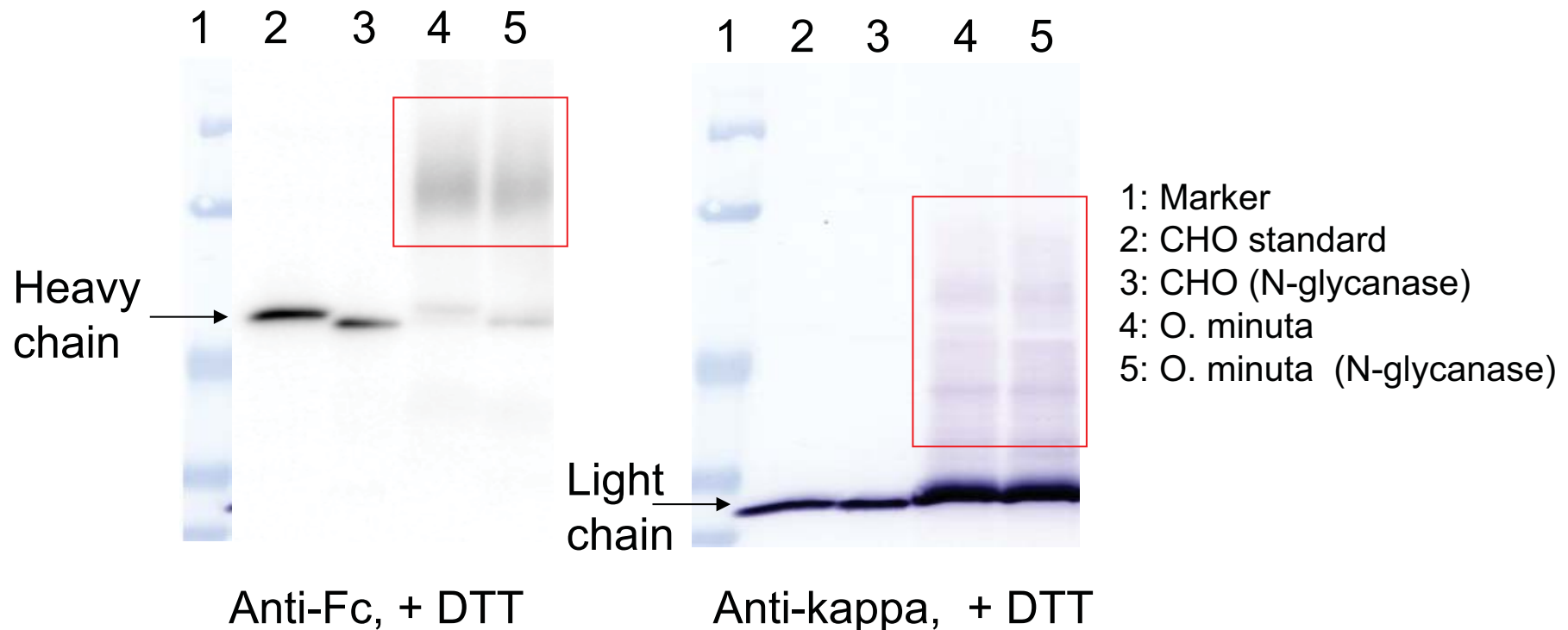
OmTDH1 (GAP) promoter,
ADE1 or *URA3* marker

Expressed antibody:

human anti-TRAIL-R antibody light and heavy chain
fused with Sc invertase secretion signal
(sL/pOMGPA1 & sH/pOMGU1 Δ Sp)



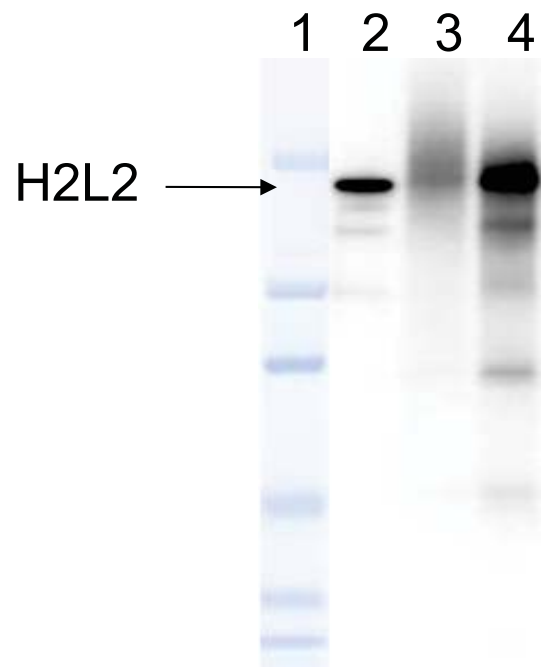
Detection of unusual O-glycosylation of antibodies in yeast



Western blot analysis of secreted antibodies

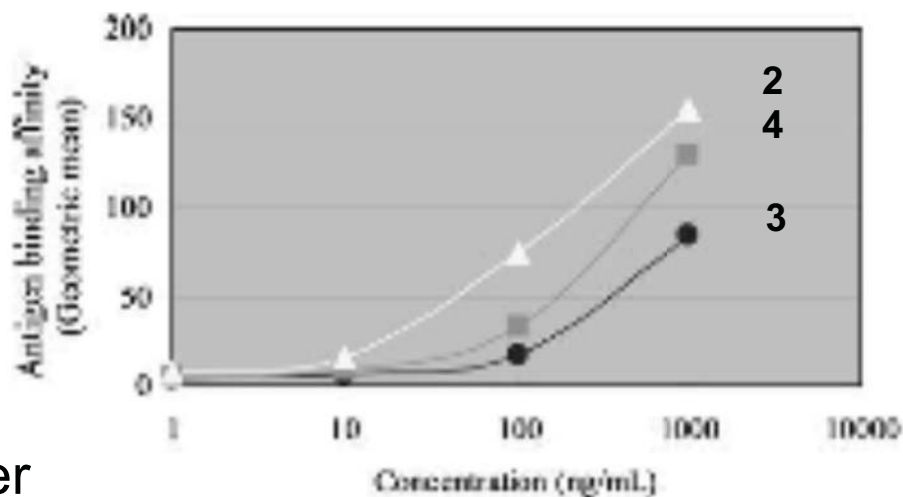
Smear signals with higher molecular mass of heavy and light chains were observed even after N-glycanase treatment, indicating the presence of O-glycosylation for antibodies.

Effect of R3A-1c on O-mannosylation of secreted antibodies (2)



Anti-Fc, - DTT

- 1: Marker
- 2: CHO standard
- 3: - R3A-1c
- 4: + R3A-1c

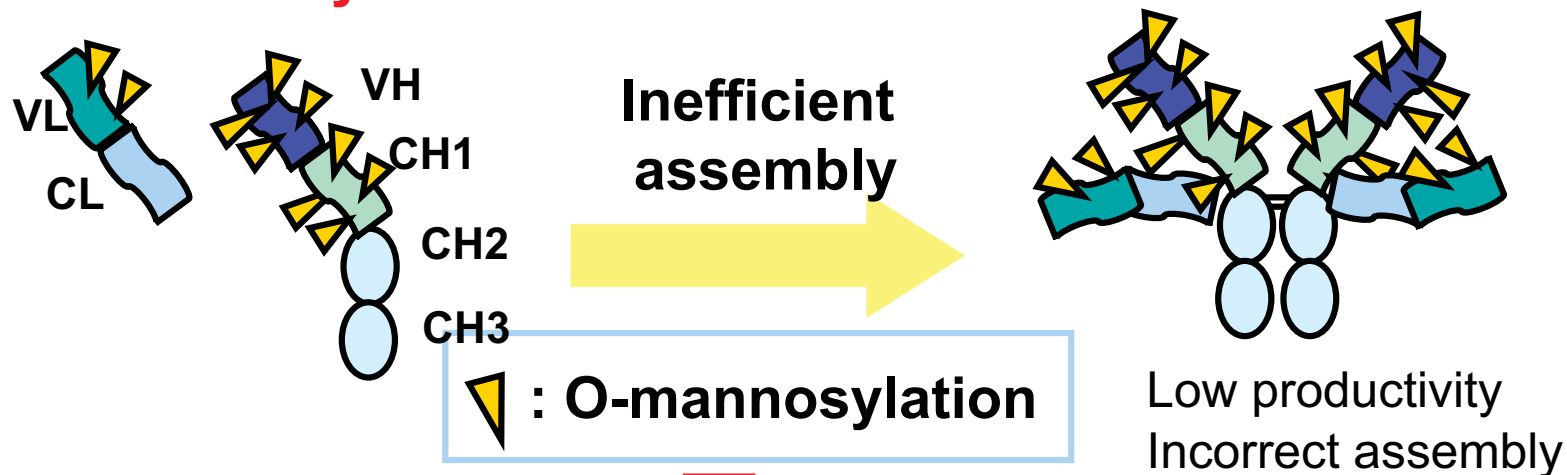


Western blot analysis of secreted antibodies with and w/o R3A-1c

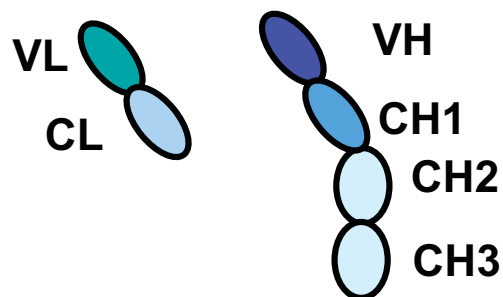
Smear signals decreased and assembled antibody signals (H2L2) increased, indicating the inhibition of O-mannosylation leads to correct assembly of heavy chains and light chains

Suppression of O-mannosylation improved full-length antibody productivity in *O. minuta*

With O-mannosylation



Without O-mannosylation



Suppression of O-mannosylation by PMT inhibitor (R3A-1c)

Lysosomal diseases



Gaucher disease

Incidence:
one in 3,000 (Jewish)
one in 100,000 (others)



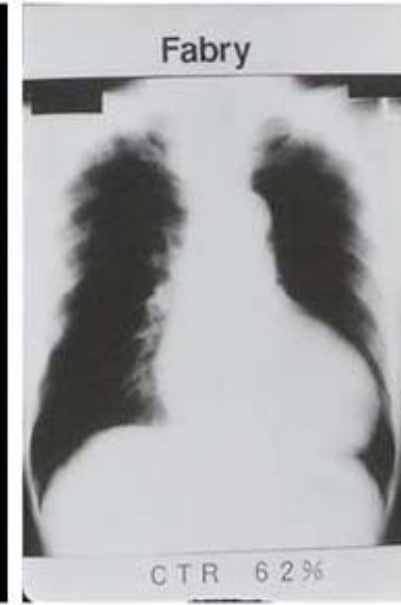
Pompe disease

Incidence:
one in 60,000
people



Mucopolysaccharidosis
(-I, -II, -VI)

Incidence:
one in 60,000 (type-I)
one in 80,000 (type-II)



Fabry disease

Incidence:
one in 3,000- 6,000

Problems

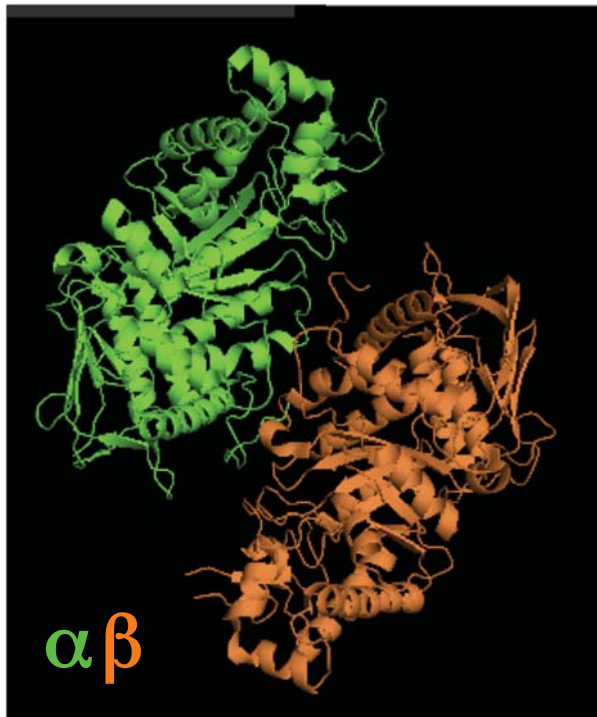
- High-cost production and unstable supply of the enzyme for treatment



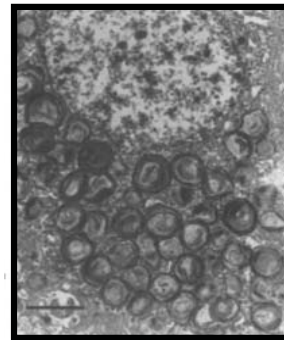
Answer

- Development of expression system for lysosomal enzymes with **low-cost and safety.**

GM2-gangliosidosis



HexA deficiency



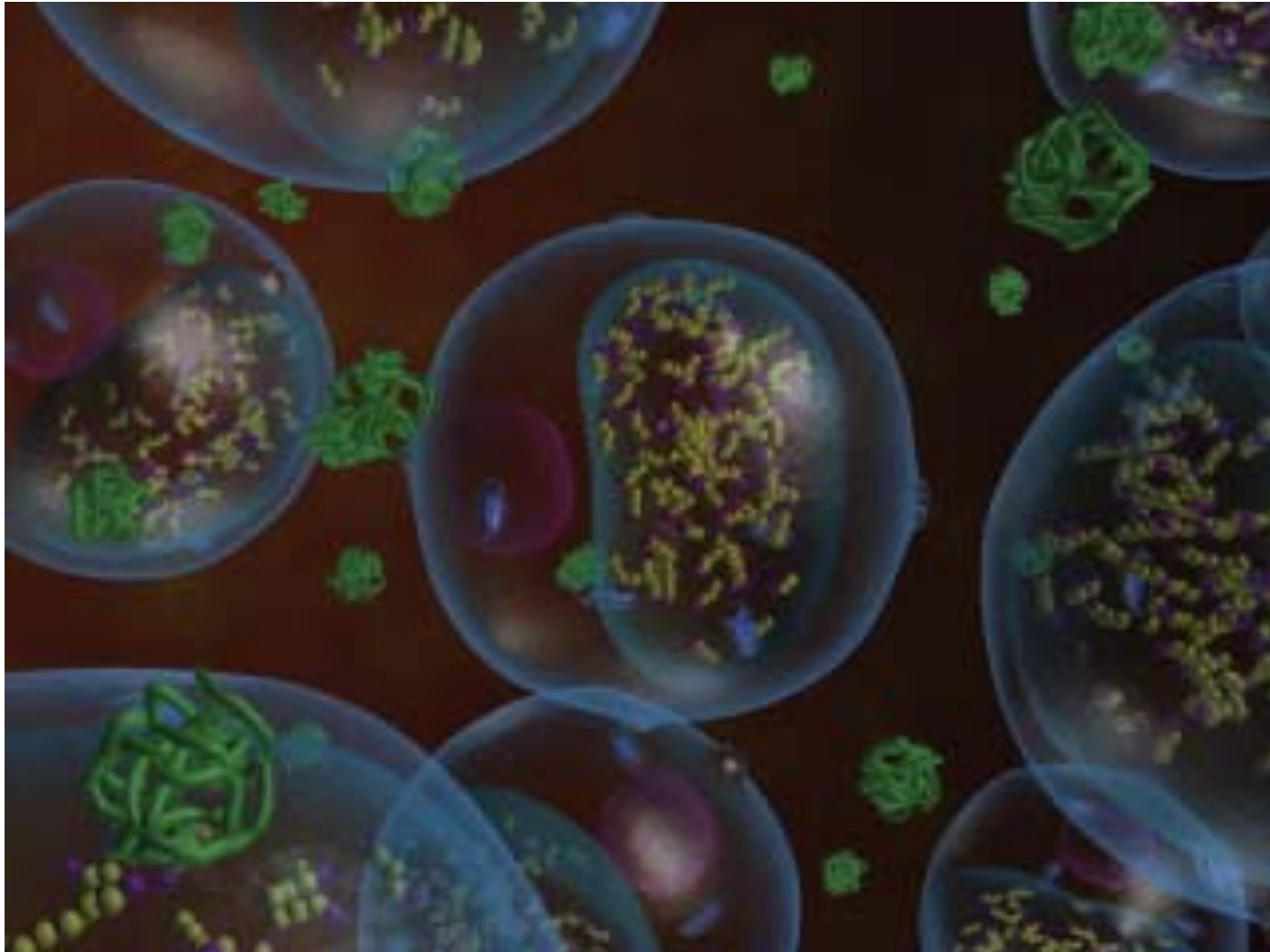
**GM2 accumulates
in neural cells**



**Onset of
GM2-gangliosidosis**

- Pathology of GM2-gangliosidosis is exhibited as neural disorders.
- Rapid progression leads to a vegetative state within a few years.
- In the case of slower progression of the disease, muscle weakness are also observed.

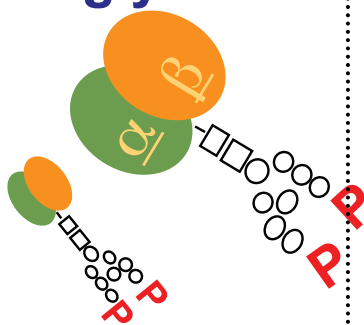
Enzyme replacement therapy for lysosomal diseases



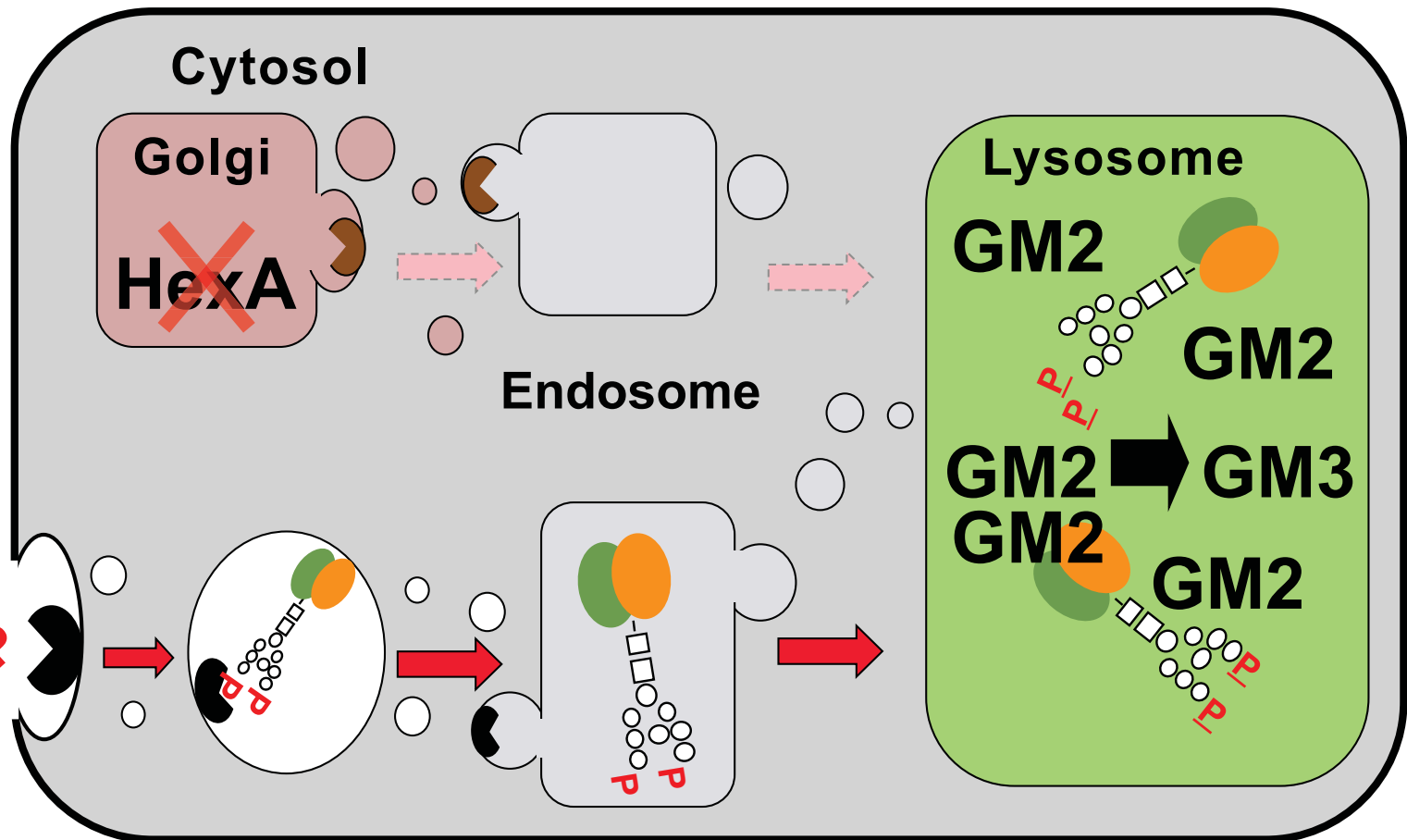
Enzyme replacement therapy (ERT) of GM2-gangliosidosis

**Recombinant
M6PHexA**

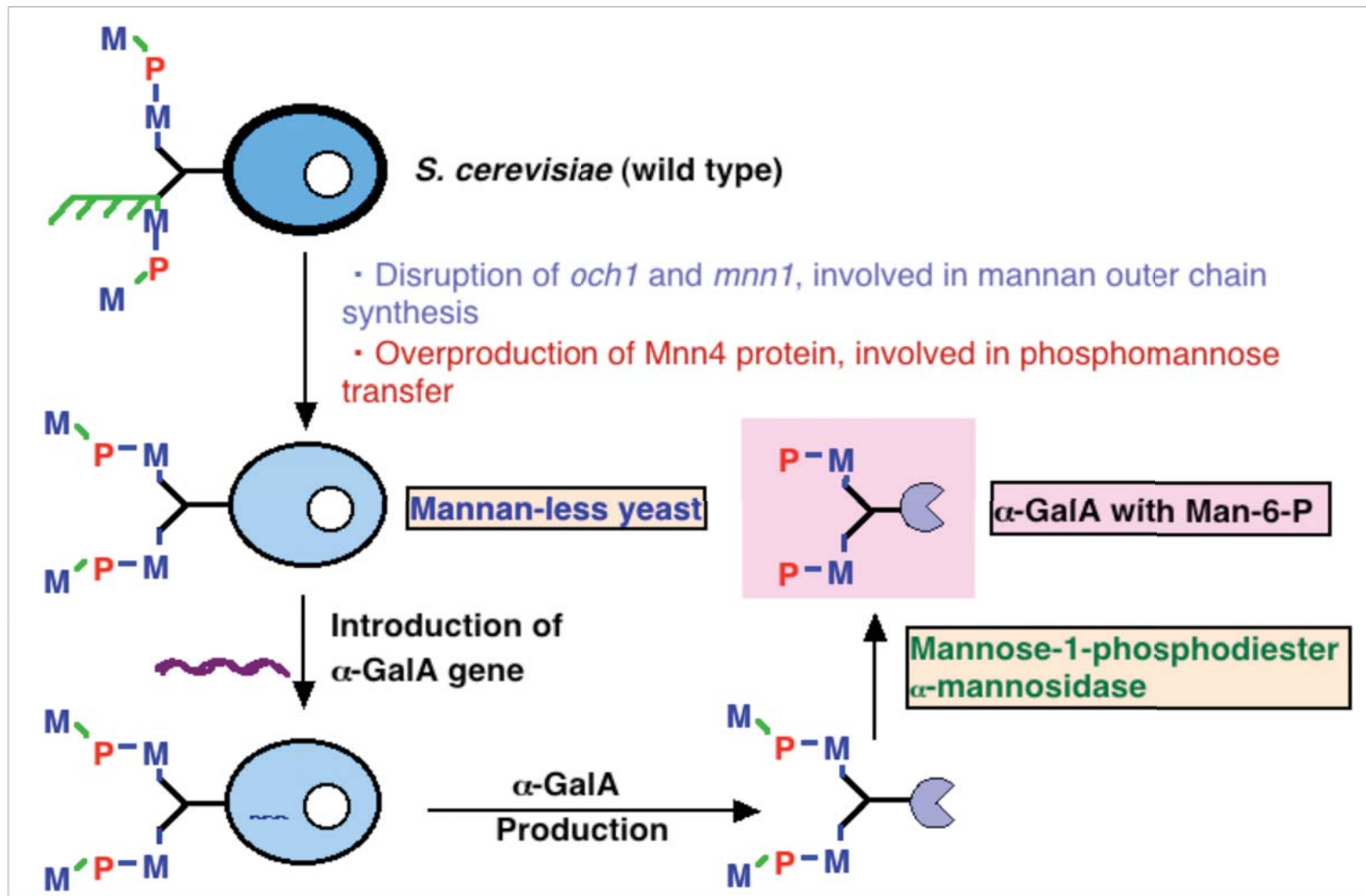
**GM2-
hydrolyzing
activity
&
Exposure of
M6P on
N-glycans**



GM2-gangliosidotic cells



Production of glycoprotein with mannose-6-phosphate-type glycan by yeast cells

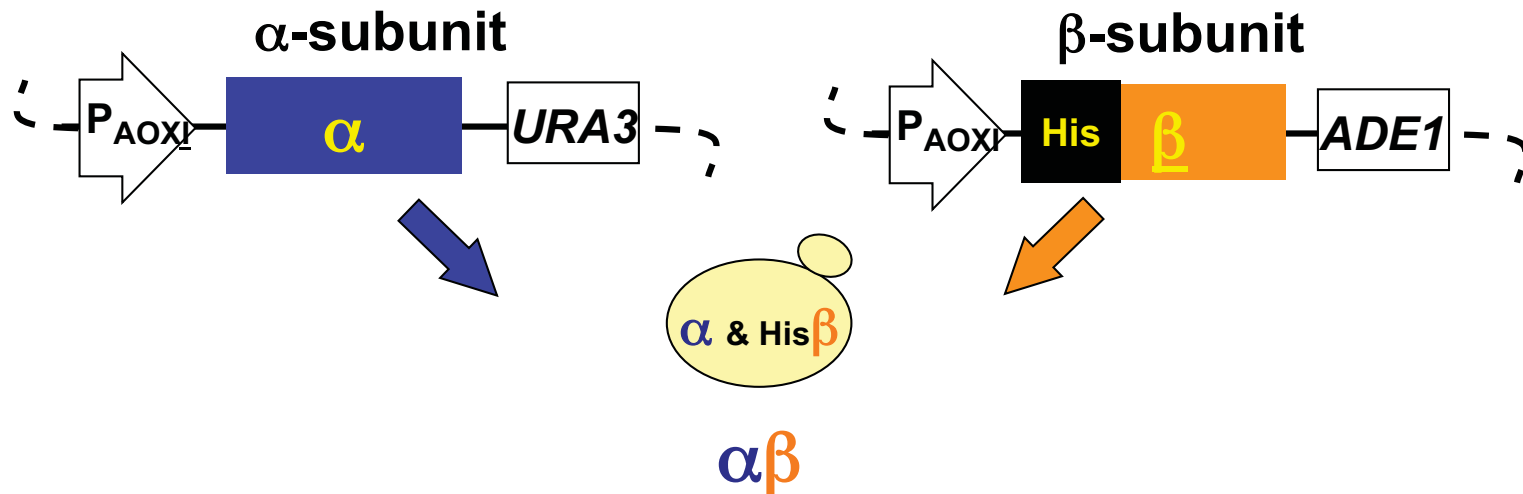


Chiba et al., *Glycobiology*, **12**, 821-828 (2002)



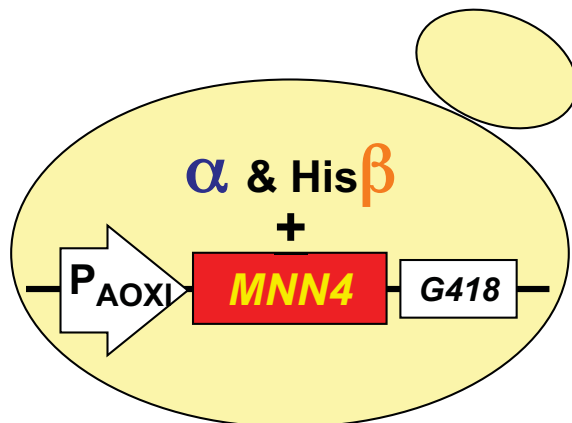
Expression of recombinant HexA

Host : *O. minuta* TK5-3 ($\Delta ade1$, $\Delta ura3$, $\Delta och1$)



Expression of recombinant HexA

Expression of highly mannosylphosphorylated recombinant HexA



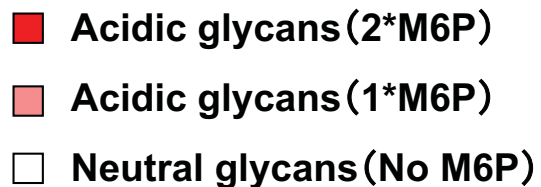
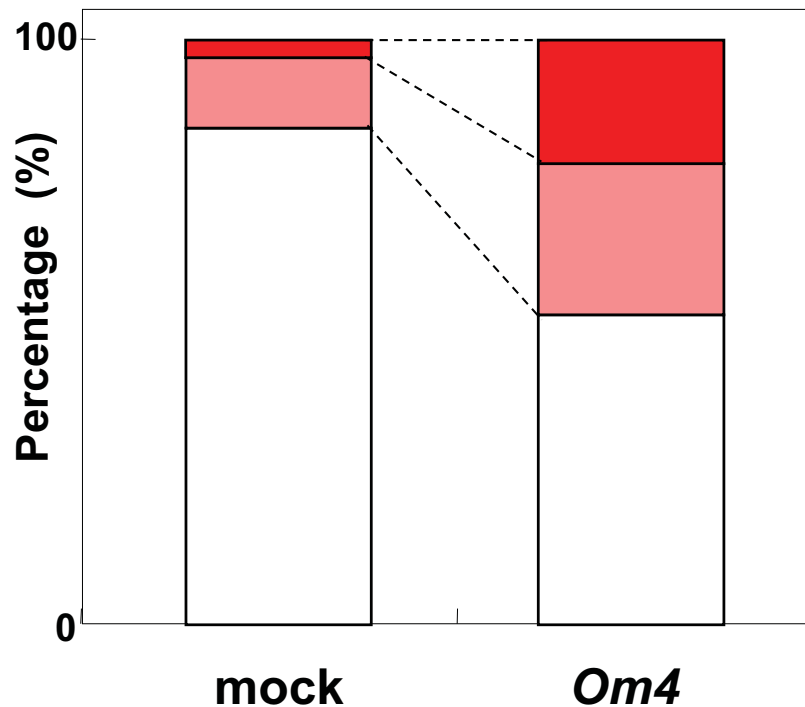
MNN4 expression vectors



OmMNN4-1, -2, -3, -4 & *ScMNN4*



Glycan contents in the recombinant HexA produced by *O. minuta*



	mock	Om4
	(%)	(%)
Neutral glycans (GN2M5 – GN2M33)	86.0	55.0
Acidic glycans	14.0	45.1
1*M6P (GN2M7 – GN2M33)	9.6	26.1
2*M6P (GN2M7 – GN2M16)	4.4	19.0

(n=3)

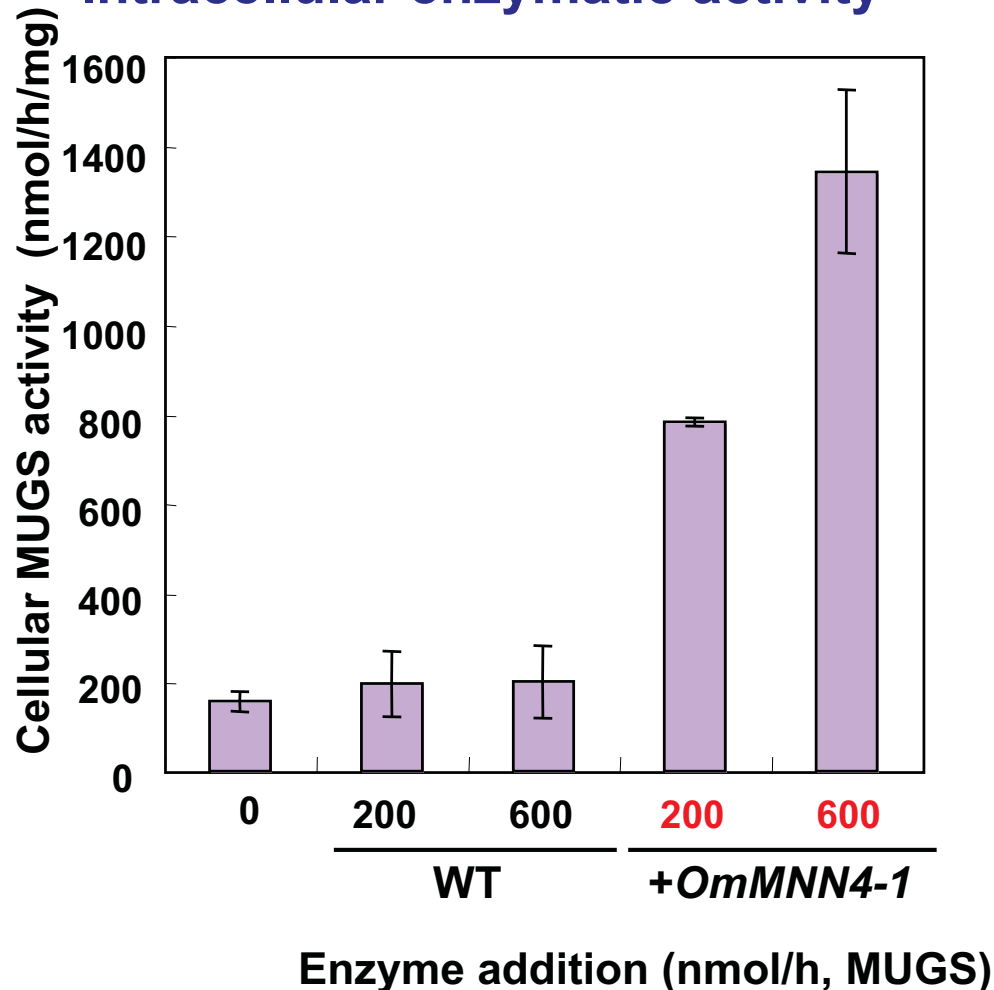
Overexpression of OmMNN4 gene caused increase in the percentage of phosphorylated glycans.

Akeboshi et al., Glycobiology. 2009 Sep;19(9):1002-9.

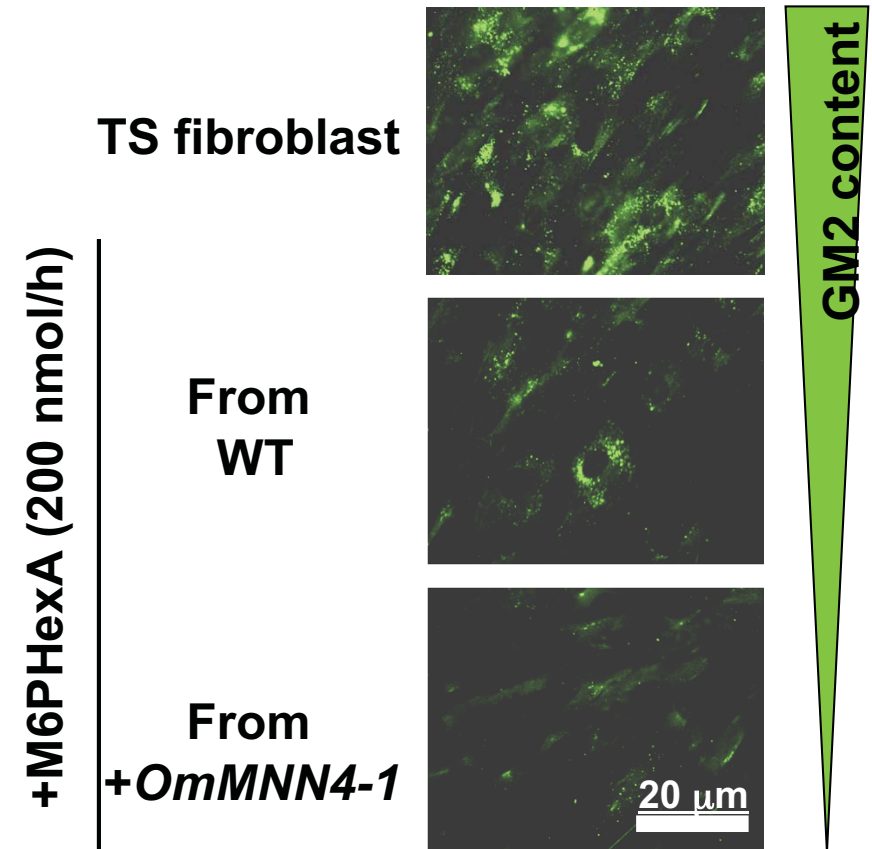


Incorporation of recombinant HexA into cells

Intracellular enzymatic activity



Degradation of intracellular GM2

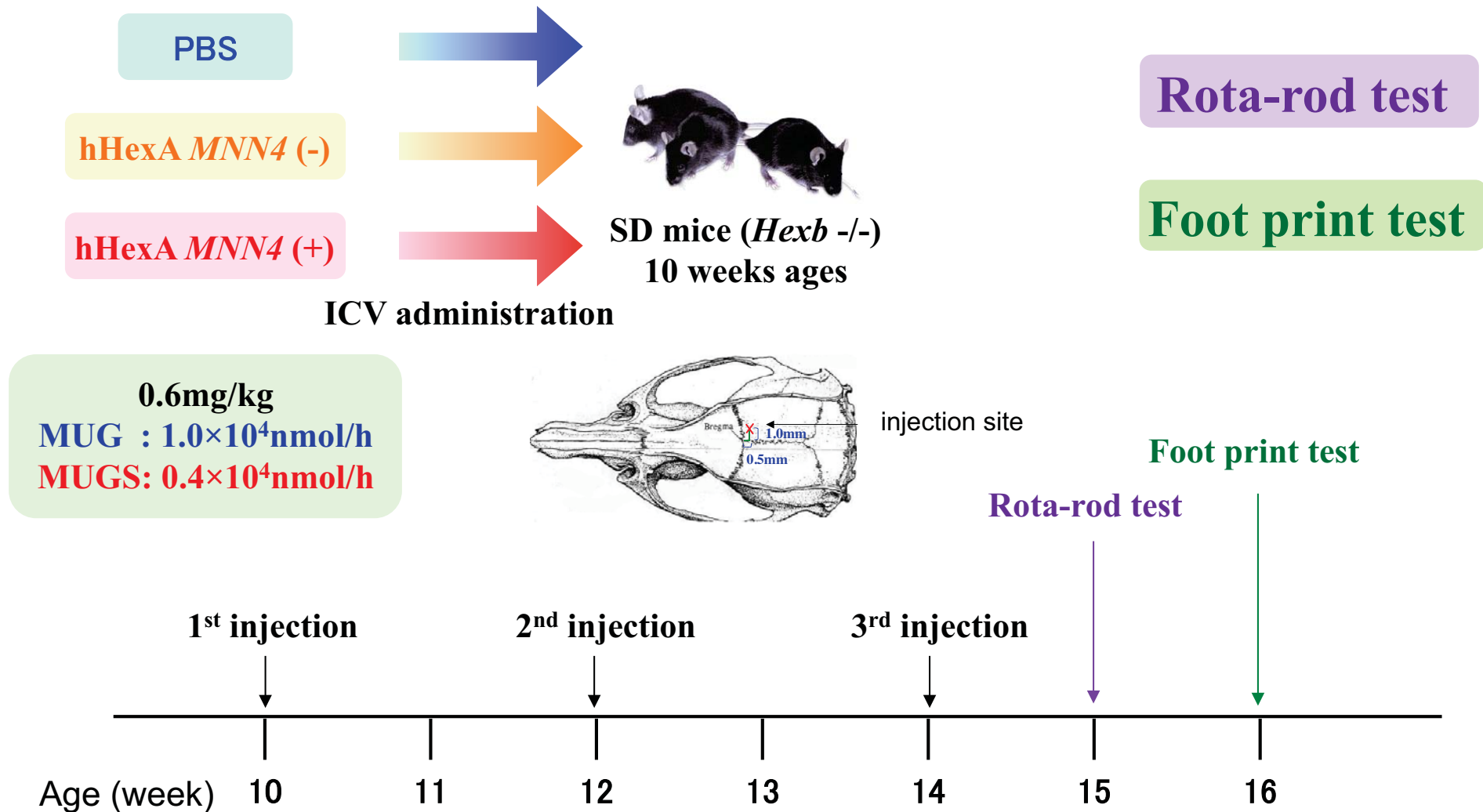


Enzyme uptake & GM2 hydrolyzing activity
WT (Low M6P) < +OmMNN4-1 (High M6P)

Akeboshi et al., *Glycobiology*
 19:1002-9 (2009).



Intracerebroventricularly administration to Sandhoff disease model mice



Tsuji et al., Ann Neurol. 69:691-701 (2011).





PBS administration



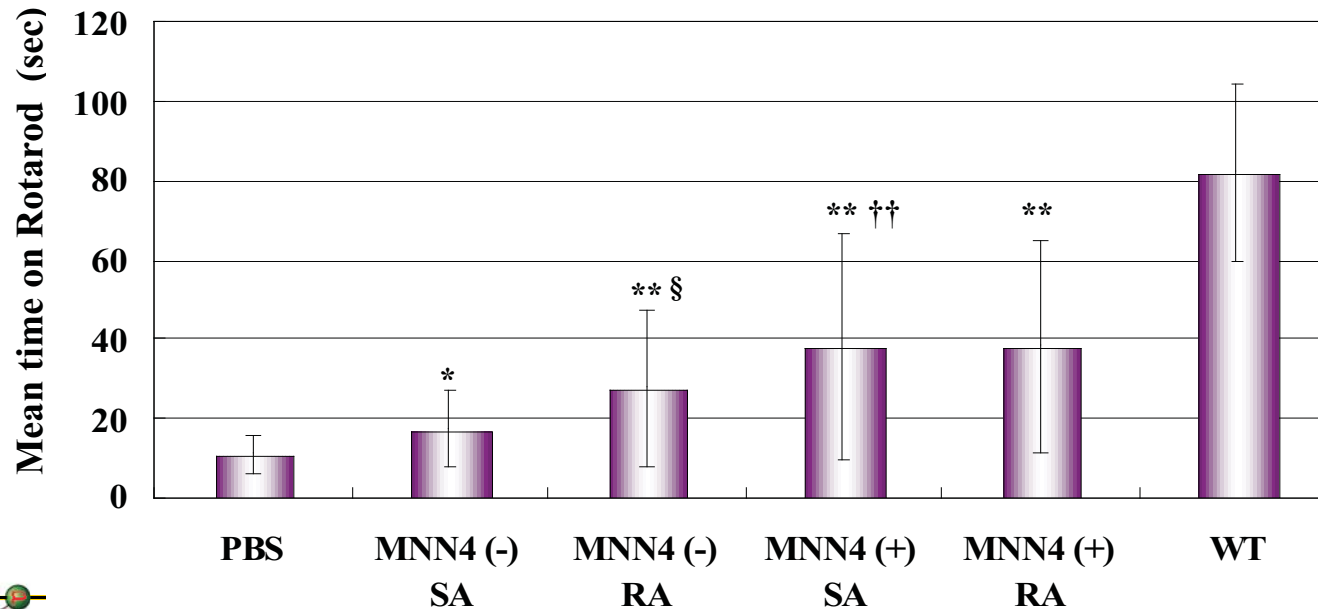
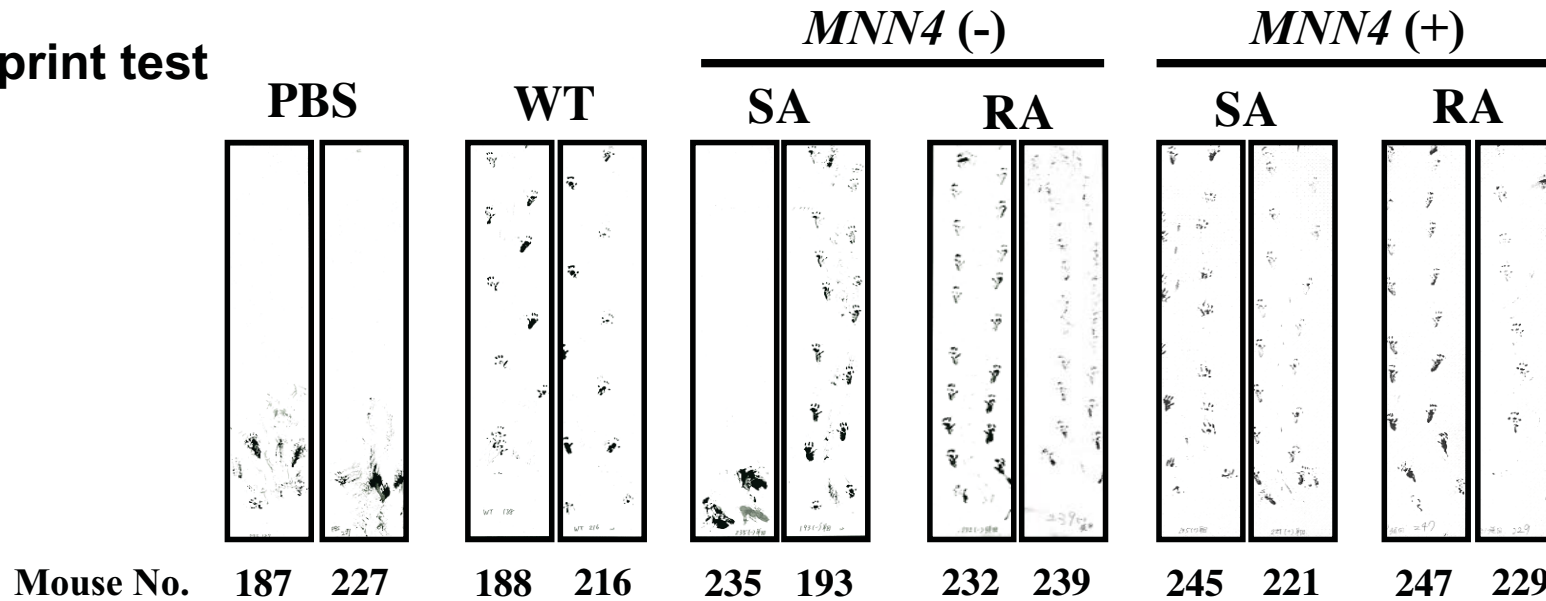
HexA administration



M6PHexA
administration



Footprint test



Rota-rod test

* : $P < 0.05$ (versus SD Untreated)
 ** : $P < 0.01$ (versus SD Untreated)
 †† : $P < 0.01$ (versus *MNN4* (-))
 § : $P < 0.05$ (SA versus RA)



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Thank you for your attention.